

OKK HMC 400

Tipo : Centro de mecanizado horizontal

Marca : OKK

Modelo : HMC 400

Año : 2014

N° Serie : 145

N° Stock : 9236



CARACTERÍSTICAS TÉCNICAS

- Number of axes	: 4
MILLING SPINDLE	
- Tool holder type	: BT40 Big Plus
- Spindle power	: 37 [kW]
- Spindle speeds	: 15.000 [rpm]
LINEAR AXES	
- Travels on X/Y/Z axes	: 560 / 560 / 690 [mm]
- Rapid traverses rates (X/Y/Z)	: 63 [m/min]
- Cutting feed rates (X/Y/Z)	: 40 [m/min]
B ROTARY AXIS	
- Travel	: 360 [°]
- Indexing precision	: 0.001 [°]
TOOL CHANGER	
- Auto. Tool Changer type	: Loading arm
- Tool magazine capacity	: 80
- Tool exchange time	: 2,8 [sec]
PALLET CHANGER	
- Pallet changing device type	: Rotopallet
- Pallet size	: 400 x 400 [mm]
- Pallets number	: 2
- Maximum weight upon pallet	: 400 [kg]
- Distance table / spindle axis (min./max.)	: 80 - 640 [mm]
- Distance table center / spindle nose (min./max.)	: 50 - 740 [mm]
- Maximum workpiece diameter	: 630 [mm]

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- Maximum workpiece height	: 920 [mm]
POWER SUPPLY	
- Supply voltage	: 200 [V]
- Total installed power	: 48 [kVA]
WEIGHT & DIMENSIONS	
- Machine floor space	: 4.480 x 2.605 [mm]
- Machine height	: 2.640 [mm]
- Machine weight	: 8.500 [kg]
MACHINE HOURS	
- Number of hours under power	: 29.259 [h]
- Number of spindle hours	: 5.227 [h]

EQUIPAMIENTO

- CNC	: Fanuc 0i-MD
- Interactive programming	: Manual guide
- Electronic handwheel	
Interface	: PCMCIA / USB / RJ45
- Rigid tapping	
- Coolant tank	: 695 [l]
* With oil separator	
* With high-pressure pump	: 70 [bars]
* Coolant through spindle	
* With washing gun	
* With cabin washing	
- Chips conveyor	
- Spindle cooling unit	: Daikin
- Oil mist extractor	: LOSMA Clipper 20
- Electric transformer	: 400 / 200 [V]
- Tool-holders	: 80