

ROLLOMATIC CNC 148 P4

Tipo : Afiladora cnc
Marca : ROLLOMATIC
Modelo : CNC 148 P4
Año : 2001
N° Serie : 707
N° Stock : 9229



CARACTERÍSTICAS TÉCNICAS

Grinding : Ø 0.025 –12.7 [mm]
 Shank : Ø 1.0 –12.7 [mm]
 Grinding length : 0 – 200 [mm]

Clamping collets : W15 (Option W20)
 – Z axis Stroke : 35[mm]
 Resolution 0.5
 – X axis Stroke : 25 [mm]
 Resolution 0.1
 – Y axis Stroke : 286[mm]
 Resolution 0.5
 – U axis Stroke 15 [mm]
 Resolution 0.1

WORKHEAD

Motor : 0.70 [kW]
 Rotation : 300 – 3000 [rpm]

GRINDING

- Rough grinding motor : 1.5 [kW]
 Spindle : Ø 60 [mm]
 Grinding wheel : Ø 200 [mm]
 Cutting speed : 30 m/sec.

- Finish grinding motor : 0.75 [kW]

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Spindle : Ø100 [mm] direct drive
Grinding wheel : Ø150 [mm]
Cutting speed : Adjustable, frequency converter

L x W x H : 1830 x 2040 x 2100 mm
Net weight : Approx. 1800 Kg

EQUIPAMIENTO

- automatic loading/unloading.
- anti fire device

CONTROL

- Programming : Fully programmable
- Axes : 4 CNC axes + 2 robot axes
- Linear interpolation 4 axes simultaneously + 2 robot axes
- Circular interpolation 2 axes